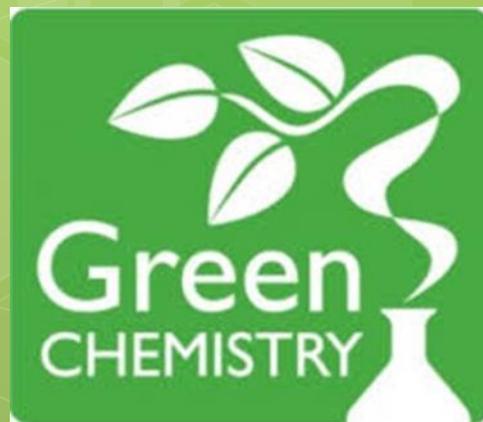




ANN BLAKE, Ph.D.  
Environmental & Public Health Consulting



# Introduction to Green Chemistry

May 30, 2017

Manila



# ANN BLAKE, Ph.D.

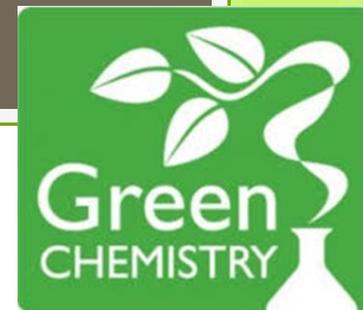
## Environmental & Public Health Consulting

- **Education:**
  - Daughter of two social scientists who worked for UN ESCAP
  - Ph.D. Molecular genetics and neural development
- **California EPA Department of Toxic Substances Control**
  - Hazardous waste inspector; pollution prevention coordinator;
  - Local government liaison
- **Independent consultant;** clients include:
  - **Non-profit coalitions:**
    - IPEN, Blue Green Alliance, Electronics Take Back Coalition, Safe Cosmetics Campaign
  - **Government:** California, Hawaii, San Francisco, Seattle, Santa Monica, Palo Alto
  - **Academia:** UC Berkeley Extension, UCLA Sustainable Technology and Policy Program, U of Washington
  - **Business:** Large retailers (Wal-Mart, Disney); companies with innovative solutions (CleanWell, New Gen Surgical)
  - **Tools:** GoodGuide, ChemHAT, BizNGO Plastics Scorecard; Green Chemistry Metrics



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# Introduction to Green Chemistry

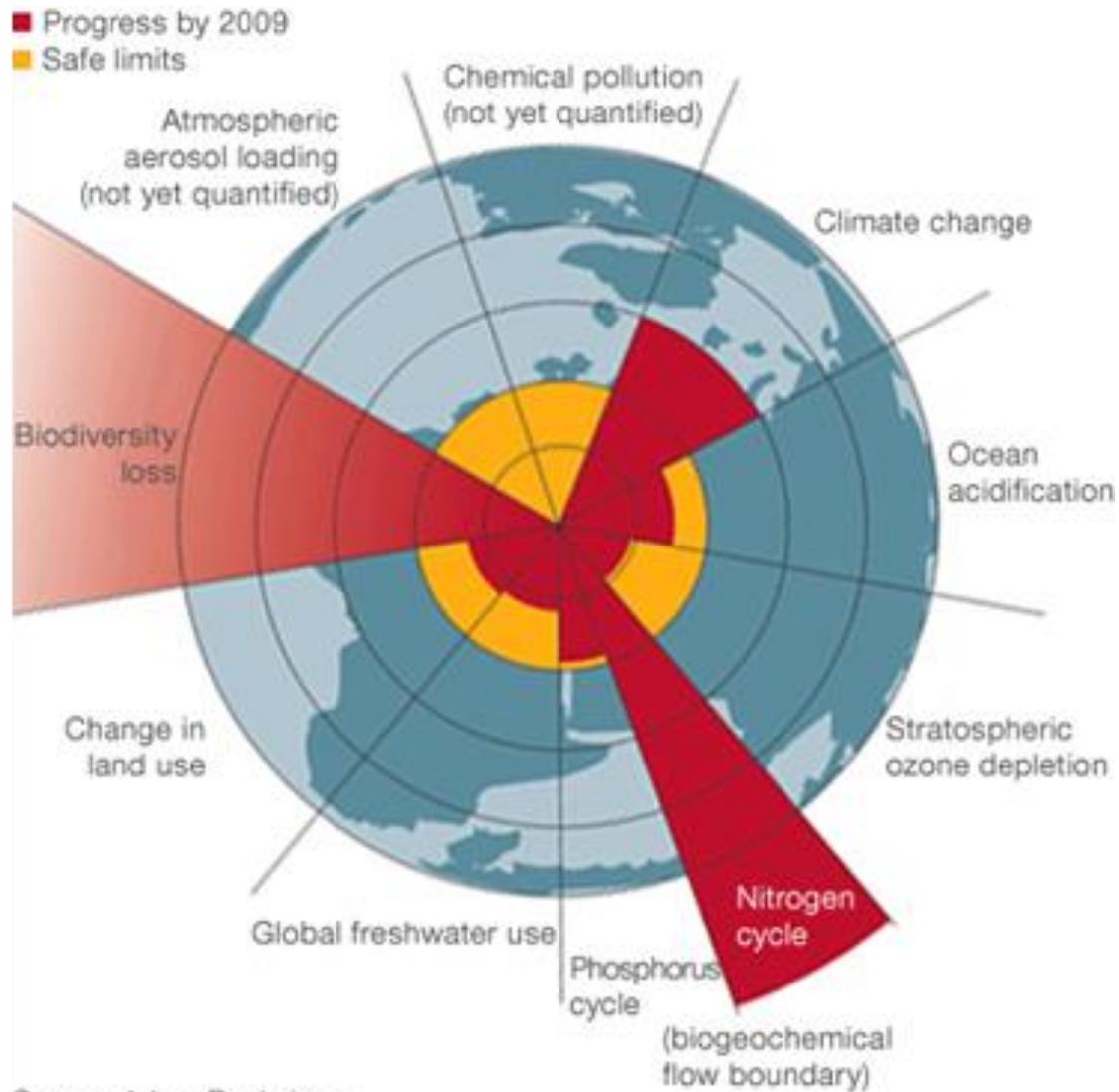
- Why green chemistry?
- What is green chemistry?
  - Definition and principles
- Implementing Green Chemistry
  - Designing and selecting safer alternatives
  - Drivers and frameworks
- Green Chemistry in Practice: Examples
- Mainstreaming Green Chemistry
  - Green Chemistry & Commerce Council (GC3)
- Green Chemistry and Climate Resilience
- Green Chemistry & the UN SDGs



# Why green chemistry?

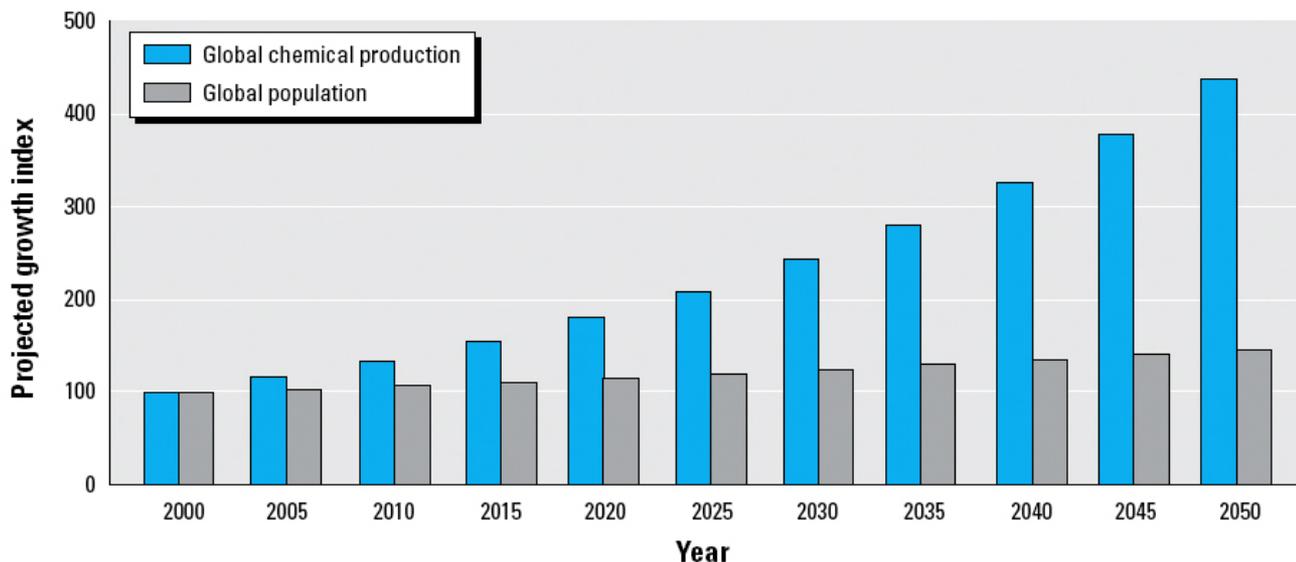
- Because we've spent decades mitigating the downstream toxic impacts of petroleum-based industrial chemistry on communities, individuals, and the environment
- Moving back from the end of the pipe:
  - We've called it: waste reduction, industrial ecology, cleaner production, pollution prevention.....
- Green chemistry is "benign by design"





Source: Johan Rockstrom

# Global Chemical Production Increasing



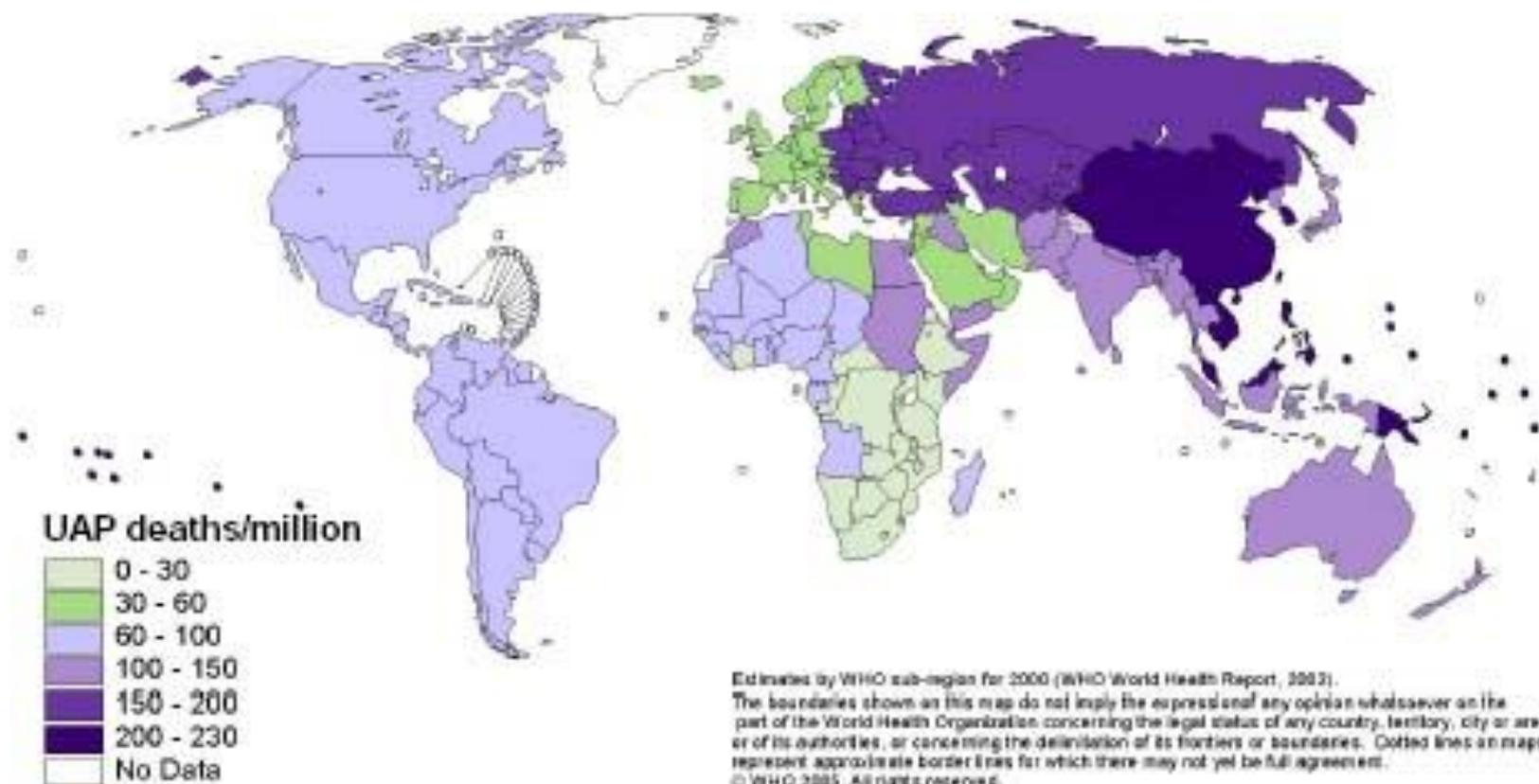
**Figure 2.** Global chemical production is projected to grow at a rate of 3% per year, rapidly outpacing the rate of global population growth, estimated at 0.77% per year. On this trajectory, chemical production will double by 2024, indexed to 2000 (American Chemistry Council 2003; OECD 2001; United Nations 2004).

# Environmental exposures linked to major public health issues

- Air pollution and cardio-vascular disease
- Reproductive/ developmental exposures with lifetime impacts
- Cancers: some direct links, some indirect
- Neurological diseases, autoimmune diseases
- Pediatric asthma
- Obesity, type II diabetes

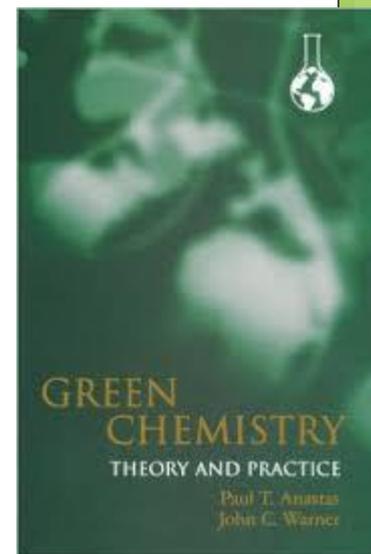


# Deaths from urban air pollution



# What is Green Chemistry?

- Green chemistry is the **design** of chemical products and processes that reduce or eliminate the use and generation of ***hazardous*** substances”
- Anastas, P. T.; Warner, J. C. Green Chemistry: Theory and Practice, Oxford University Press: New York, 1998
- Paul Anastas and John Warner: the “fathers of green chemistry”



## Green Chemistry Pocket Guide

### The 12 Principles of Green Chemistry

Provides a framework for learning about green chemistry and designing or improving materials, products, processes and systems.

1. Prevent waste
2. Atom Economy
3. Less Hazardous Synthesis
4. Design Benign Chemicals
5. Benign Solvents & Auxiliaries
6. Design for Energy Efficiency
7. Use of Renewable Feedstocks
8. Reduce Derivatives
9. Catalysis (vs. Stoichiometric)
10. Design for Degradation
11. Real-Time Analysis for Pollution Prevention
12. Inherently Benign Chemistry for Accident Prevention

[www.acs.org/greenchemistry](http://www.acs.org/greenchemistry)



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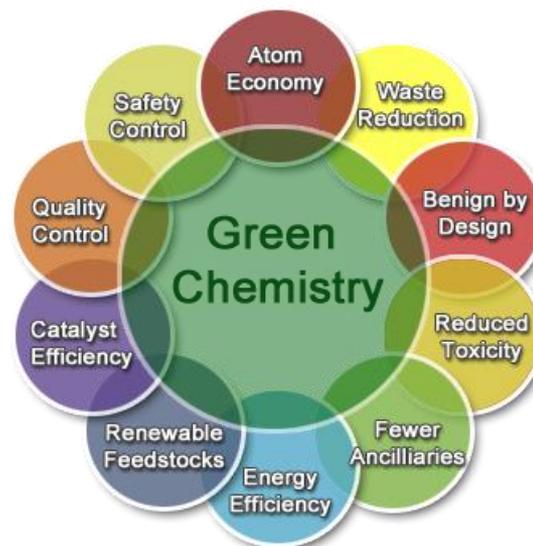


Figure 3. Principles of Green Chemistry.

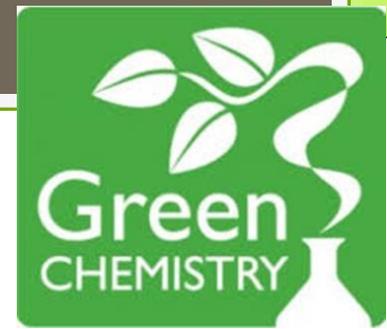


# Implementing Green Chemistry: Safer Alternatives

- A safer alternative **represents an option that is less hazardous to humans and the environment than the existing chemical or chemical process.**
- A safer alternative to a chemical of concern **may include a chemical substitute or a change in materials or design that eliminates the need for a chemical alternative.**
- *US National Academy of Sciences National Research Council, A Framework to Guide Selection of Chemical Alternatives (2014), National Academies Press*



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# Drivers to Safer Alternatives

- Comprehensive Chemicals Policy Reform
  - European Union REACH legislation (2006)
  - US: National and state chemicals policy efforts
    - California Safer Consumer Products Regulations (2013)
- Supply Chain Demands
  - Proactive OEMs, manufacturers, retailers
- Increased Consumer Awareness and Demand for Safer Products
  - Online guides for safer products
- Increasing Access to Information on Hazards
- Investors
  - Shareholder activism
  - Investment advisors differentiating industries on chemical use



# Safer Alternatives: Framing Questions

- Is it necessary?
- Is there another way to achieve the desired functional use?
  - Alternative chemistries
  - Product/ material redesign
  - System change examples:
    - Moving from BPA thermal receipts to electronic processing
    - Changing the “dry clean only” label on garments
- Beyond the zero-sum game
  - Realistic assessment of trade-offs
  - Avoiding regrettable substitutions
  - Market incentives for alternative options





## Assessing Alternatives: Challenges

- Shift to evaluating **hazard** portion of risk
  - If Risk = hazard + exposure
- How to achieve **functional use** without toxic effects to humans or the ecosystem?
  - Green Chemistry Education
    - Chemists are not currently taught toxicology, *although this is changing*
- Articulating and assessing **trade-offs**

# Additional Educational Resources for Green Chemistry

- More [information](#) and the list of winners of the Presidential Green Chemistry Challenge Awards at US EPA's website (for now...)
- Free [online course](#) on green chemistry, Carnegie Mellon University
- Comprehensive collection of [global green chemistry education](#) efforts at the University Oregon
- University of Washington online certificate program in [Green Chemistry & Chemical Stewardship](#)



# Annual Green Chemistry & Engineering Conference



21st Annual Green Chemistry & Engineering Conference | June 13-15, 2017 | Reston, Virginia

Register Now



Home Program Register Students Travel/Hotel Sponsors/Exhibitors Media

Green Chemistry & Engineering Conference | *Making Our Way to a Sustainable Tomorrow* | June 13-15, 2017

## Register Now

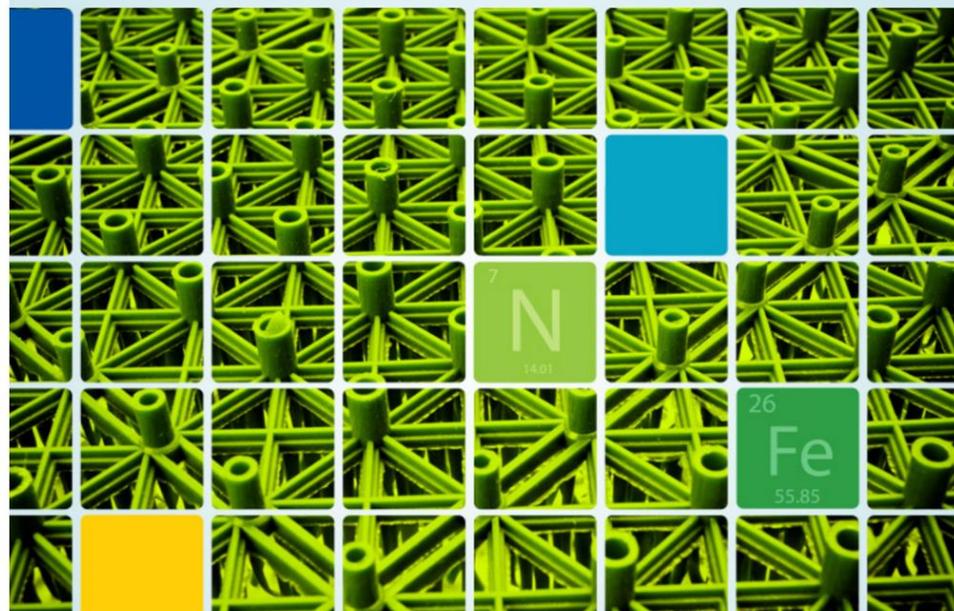
Register for the Conference today!

REGISTER

Making Our Way to a Sustainable Tomorrow

Register Now

Important Deadlines





# Green Chemistry in Practice

# Plywood Glue Designed by Mussels

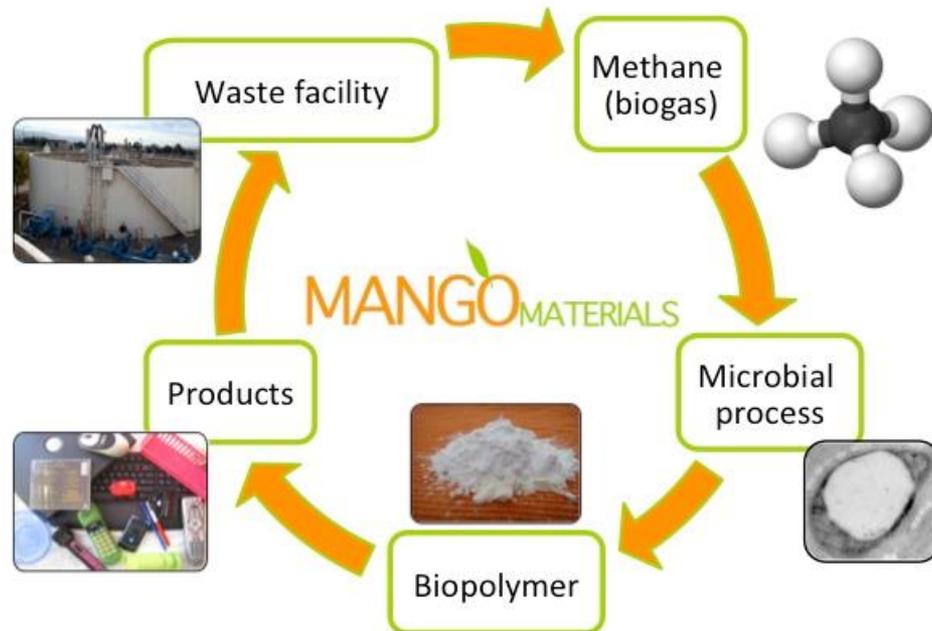


- Traditional plywood is made with urea-formaldehyde adhesive
- Formaldehyde:
  - Known human carcinogen
  - Global market exceeds 52 million tonnes annually
  - Biggest use: building and construction, particularly plywood and MDF (medium-density fiberboard)
- Columbia Forest Products PureBond Plywood
  - Made with soy-based adhesive modeled on the glue from mussels
    - Biomimicry: Nature-inspired design to solve human problems.
    - Better than the original: great adhesion AND exceptional water resistance
- Company's tag line: **"PureBond: proving that enhanced environmental quality and increased product performance can go hand in hand."**

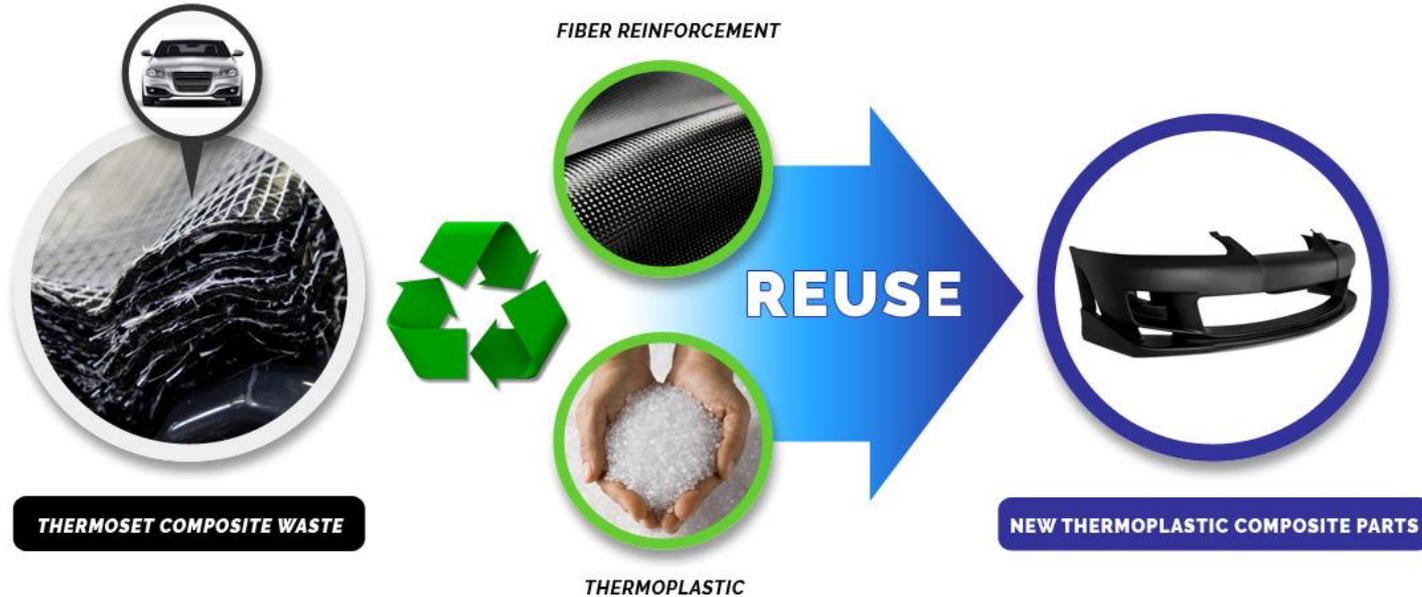


# Mango Materials:

turning waste methane into biodegradable plastic



# Connora Technologies: Recycling thermoplastics



# Innovative Partnerships



- Patagonia's "Enjoy" Bodysurfing Hand Plane
- Ecovative's Mushroom core body-surfing hand plane
- Covered in Connora Technologies dissolvable resin
- (North Shore, Oahu, Hawaii)

# Green Chemistry & Bio-based Start Up Network

**Grow BioPlastics:**  
biodegradable agricultural plastics  
from wood waste



**Poly 6:**  
bioplastic from citrus waste for 3-  
D printing, flexible electronics,  
medical implants and more...





# California's Safer Consumer Product Regulations

- Requiring the selection of safer alternatives and incentivizing green chemistry
- Going beyond REACH
  - REACH required an assessment of alternatives if your product was a Substance of Very High Concern (SVHC); (~175 chemicals)
  - California has laid out an [alternatives assessment process](#)
    - Candidate Chemical list (2,300 chemicals)
- Priority Product Workplan
  - Highlights product and chemical categories of potential concern



# Why Not Green Chemistry?

- Ninety percent of manufactured goods are in some way linked to the chemical industry.
  - However, green chemistry is still not mainstream
- Green Chemistry & Commerce Council report on Market Barriers and Incentives (2015)
- Ongoing work on exploring strategies to overcome these barriers



# Making the Business Case for Green Chemistry

- April 2015 GC3 report, authored by the consulting firm Trucost
- Evaluates the potential business and economic value of safer chemistry.
- This includes reducing the use and generation of hazardous substances, reducing the human health and environmental impacts of processes and products, and creating safer products.

# Mainstreaming Green Chemistry: Strategies



- **Enhance Market Dynamics** by continuing to build a comprehensive, ongoing understanding of green chemistry enablers, market drivers, and obstacles.
- **Support Smart Policies** by designing and advocating for innovative state and federal policies that increase the supply of and demand for green chemistry solutions.
- **Foster Collaboration** by facilitating the flow of information about green chemistry solutions among suppliers and product makers, and assembling partnerships to tackle priority challenges.
- **Inform the Marketplace** by disseminating information about green chemistry business, economic, and health benefits, as well as opportunities and funding.
- **Track Progress** by improving green chemistry metrics and periodically gathering and reporting data on progress.

# Green Chemistry & the Bio-Economy



- Estimated 1 trillion Euro value for the top 5 European economies (Germany, France, Italy, Spain, UK) (2017)
- US Department of Agriculture estimate of 2013 contribution of US bio-economy:
  - \$369 billion, 4 million jobs, 2.64 job multiplier
  - US GDP USD \$18 trillion; agriculture 5.5% of GDP
- McKinsey & Company estimated “worldwide production of biobased products is projected to grow from approximately \$203.3 billion in 2015 to \$400 billion by 2020 and \$487 billion by 2024.
- ASEAN potential?
  - Bioethanol (Vietnam); bioplastics (Thailand); palm oil biomass (Indonesia); biomedical (Singapore);
  - Bio-industrial hub (Malaysia): goal of USD 1 billion by 2020



# Bio-based Chemical Platforms

- 1,4 succinic, fumaric and malic acids
- 2,5 furan dicarboxylic acid
- 3 hydroxy propionic acid
- aspartic acid
- glucaric acid
- glutamic acid
- itaconic acid
- levulinic acid
- 3-hydroxybutyrolactone
- glycerol
- sorbitol
- xylitol/arabinitol

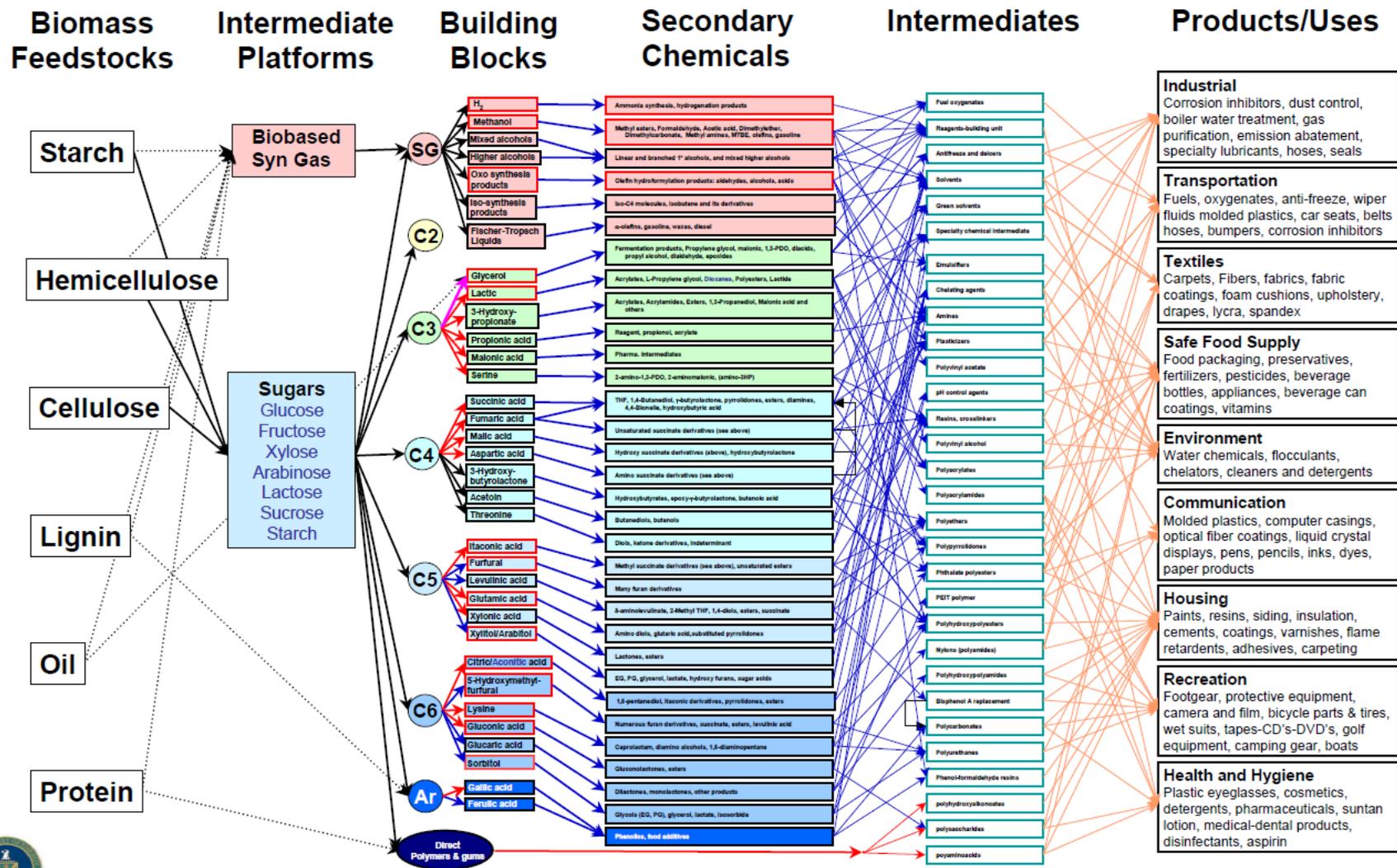


Figure 1 – Analogous Model of a Biobased Product Flow-chart for Biomass Feedstocks



# SUSTAINABLE DEVELOPMENT GOALS

17 GOALS TO TRANSFORM OUR WORLD

**1** NO POVERTY

**2** ZERO HUNGER

**3** GOOD HEALTH AND WELL-BEING

**4** QUALITY EDUCATION

**5** GENDER EQUALITY

**6** CLEAN WATER AND SANITATION

**7** AFFORDABLE AND CLEAN ENERGY

**8** DECENT WORK AND ECONOMIC GROWTH

**9** INDUSTRY, INNOVATION AND INFRASTRUCTURE

**10** REDUCED INEQUALITIES

**11** SUSTAINABLE CITIES AND COMMUNITIES

**12** RESPONSIBLE CONSUMPTION AND PRODUCTION

**13** CLIMATE ACTION

**14** LIFE BELOW WATER

**15** LIFE ON LAND

**16** PEACE, JUSTICE AND STRONG INSTITUTIONS

**17** PARTNERSHIPS FOR THE GOALS

SUSTAINABLE DEVELOPMENT GOALS

# Green Chemistry and the UN SDGs: Opportunities

- Reverse externalized costs of chemical use on human health and the environment, such as:
  - US\$90 billion for health-related pesticide costs in Sub-Saharan Africa from 2005 – 2020.
  - €157 billion as a median annual health cost for diseases associated with endocrine disrupting chemicals in the European Union.
  - US\$236 billion annual costs for pollution associated with the production and use of volatile organic compounds.
  - US\$977 billion annual costs related to childhood lead exposure in low- and middle-income countries. This figure represents 1.20% of global GDP in 2011. The authors note that the largest burden of lead exposure is now borne by low- and middle-income countries.



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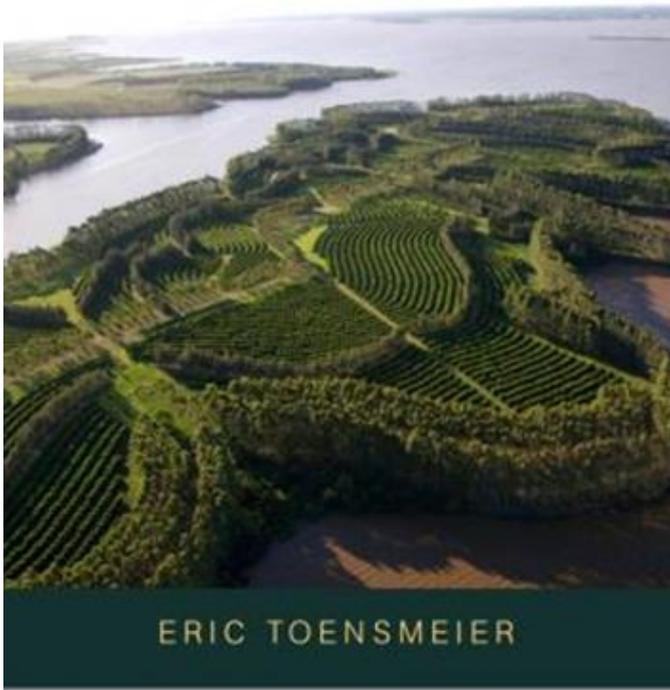


# Green Chemistry & Climate Resilience

- Principle #7: Use of renewable feedstocks
- What if we made these **regenerative** feedstocks?
  - Sequester carbon from the atmosphere
  - Restore soil, increase water retention (drought resilience)
  - Stimulate local agricultural and industrial economies
  - Replace petroleum feedstocks and downstream toxicity

# THE CARBON FARMING SOLUTION

Global Toolkit of **Perennial Crops** and **Regenerative Agriculture**  
Practices for **Climate Change Mitigation** and **Food Security**



## Perennial Industrial Feedstocks

The Carbon Farming Solution (2016) includes a global survey of potential feedstocks

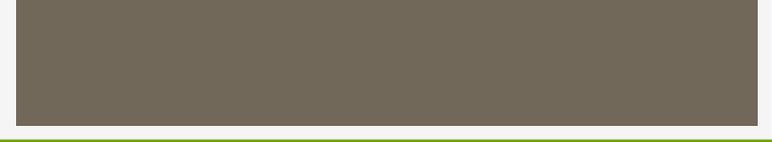
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**○ “You never change things by fighting the existing reality. To change something, build a new model that makes the existing model obsolete.”**

**○ Buckminster Fuller**



# ANN BLAKE, Ph.D.

Environmental & Public Health Consulting

+01 (510) 768-7008

[ann@annblake.com](mailto:ann@annblake.com)

[www.annblake.com](http://www.annblake.com)

